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(54) MANUFACTURE OF POLYTETRAFLUOROETHYLENE RESIN MOLDING

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(57) PURPOSE: To make the accuracy of a molding excellent by baking an unburned polytetrafluoroethylene resin paste extruded molding at the temperature of melting point or higher in a state of being inserted into a baking mold having a slightly larger inner diameter than the outer diameter of the molding.

CONSTITUTION: A PTFE resin paste extruded molding 2 extruded from an extruder is baked in a state of being inserted into a baking mold 6. In consequence, even if the molding 2 expands during the baking period, the expansion of outside of the diameter is limited by the inner periphery of the baking mold, after that, the contraction of molding following cooling of a molding 2 becomes uniform, and thus, a PTFE resin molding having a desired dimension as well as constantly external dimension even in the axial direction can be manufactured accurately and besides easily and at low cost.

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